



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship *June 11*

D3935-1

Job Sheet 178768



Part No: D3935-1

Job Qty: 1 ea

Part Name: Pylon Wall Protector, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/11/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Waterjet		<i>SS 6/10/18</i>
100	Waterjet	1 pcs	6/11/18	6/11/18	0.37	0.30	Waterjet1		<i>SS 6/10/18</i>
110	QC	1 pcs	6/11/18	6/11/18	0.00	0.00	QC2 Waterjet-3		<i>SS 6/10/18</i>
120	QC	1 pcs	6/11/18	6/11/18	0.00	0.00	QC8-3		<i>SS 6/10/18</i>
130	Packaging	1 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3		<i>SS 6/10/18</i>
140	QC21-SA	1 Ea	6/11/18	6/11/18	0.00	0.00	QC21		<i>SS 6/10/18</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	8.6900 sf (8.69 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-F60029-04	9	3,276	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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www.dartaerospace.com

Container No: S079502



Part: D3935-1

Job No: 178768

Serial No/Batch: S079502

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/10/18

DART AEROSPACE LTD		Work Order:	178768
Description: Pylon 4000 protector, L.H		Part Number:	D3935-1
Inspection Dwg: D3935	Rev: B	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.00	+/- 0.030	1.00	1		VSC-01	
3.50	+/- 0.030	3.50	1		Tap	
9.00	+/- 0.030	9.00	1			
17.00	+/- 0.030	17.00	1			
18.50	+/- 0.030	18.50	1			
33.40	+/- 0.030	33.40	1			
34.25	+/- 0.030	34.25	1			
34.60	+/- 0.030	34.60	1			
34.72	+/- 0.030	34.72	1			
72.85	+/- 0.030	72.85	1			
19.15	+/- 0.030	19.15	1			
35.39	+/- 0.030	35.39	1			
8.05	+/- 0.030	8.05	1			
15.05	+/- 0.030	15.05	1			
19.00	+/- 0.030	19.00	1			
19.25	+/- 0.030	19.25	1			
20.25	+/- 0.030	20.25	1			
23.25	+/- 0.030	23.25	1			
24.35	+/- 0.030	24.35	1			
29.25	+/- 0.030	29.25	1			
32.75	+/- 0.030	32.75	1			
0.125	+/- 0.010	0.125	1			

Measured by: SC	Checked by:	QC Inspector:
Date: 18/06/10	Date:	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DAS
38
9-88

DAS
11
9-89

JUN 11 2010